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## Vacuum Pump O-Ring Replacement Procedure

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- 1) Drain oil out of pump.
- 2) Use needle nose pliers to pull off the O-ring. For best grip, place pliers along O-ring and slowly squeeze allowing pliers to slide back. This pulls the O-ring to one side and creates a bump that is easier to grip.
- 3) Place replacement O-ring over the end of the drain plug. Roll it down and over the threads.
- 4) When properly seated, the O-ring should be as shown.
- 5) Screw the drain plug back into the sump. Tighten until the O-ring just makes contact, plus an additional 1/4 to 1/3 turn. **DO NOT OVERTIGHTEN.**

